**Giving a Hoot About Safety:** How to Develop a **Comprehensive Safety Program for Your** Team

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#### **Presentation Overview**

- Who are we?
- Why is safety important?
- 5 Steps





#### Who are we?

- Ethan Zhao Chief Safety Engineer, Team 5401
- Aymie Kim Design Lead and Safety Member, Team 5401
- Kathy Seidman- Process Engineer at Dow, Team 5401 Safety Mentor and FIRST Safety Advisor

# Why is Safety Important?

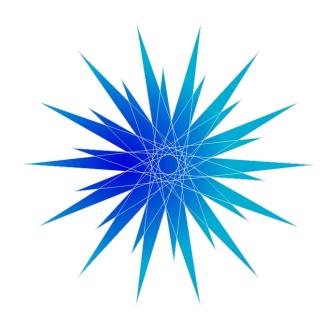
- Safety allows our team to work together in a safe environment
- Ensuring our safety while using tools
- Allowing everyone to be aware of their surroundings
- Making sure that we are prepared for emergency situations





## The 5 Steps

- 1. Commit to Safety
- 2. Constructing a Safety Binder
- 3. Educate Team Members
- 4. Documenting Safety Incidents and Hazards
- 5. Evaluate Safety Processes Each Year







## **Commit to Safety**

- How can my team commit to safety?
  - Appointing a Safety Captain
  - Establishing a safety committee
  - Realize there is no downside to safety and you can never be too safe
  - Remain flexible with changing conditions (COVID-19 caused changes in safety planning)



# **Committing To Safety**



- Establish a Safety Captain
  - Your team or safety committee should vote for them.
- What Does the Safety Captain Do?
  - They are responsible for overseeing your team's safety program during the on and off-season.



## **Commit To Safety**

Establish a Safety Committee



- Allows your team to have a sustaining safety program from year to year, season to season.
- The committee should be interest-based, keeping the size reasonable.
- What Does the Safety Committee Do?
  - They are responsible for setting safety policies and procedures and making sure they are being followed.



## **Commit To Safety**

- Setting and Enforcing Safety Policies and Procedures
- Ensuring the team has the proper PPE for everyone
- Reviewing and updating the team's safety binder each year
- Adapting the safety protocols as times change



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## **Constructing A Safety Binder**

- A Safety Binder or Manual houses all of the safety documentation for your team
- Why is safety documentation important?
  - To ensure the entire team is being consistent in its safety practices.
  - For training, if you don't document it in writing--it never happened.
  - Deciding who can use each machine in the shop.



# **Constructing A Safety Binder**

#### • What's in a Safety Binder?

- Safety Rules & Procedures
- Training
- Emergency Plans/Procedures
- Injury and Near Miss Reports
- Safety Issue Reporting Log
- PPE Inventory/ Checklist
- Risk Assessment of machines or tools you use
- SDS Sheets



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## **Educate All Team Members**

- This will set the team's expectation for safety from the very beginning
- Hold a safety meeting at the the start of every year/season with the entire team where you go over:
  - Broad safety rules that apply to the entire team
  - The safety reporting and injury/near miss reporting log
  - Your team's Emergency and Evacuation Plans
  - Where your safety equipment is



#### **Educate Team Members**

- On an as-needed basis, provide more specific safety training on an individual or small group basis
  - Students working on machines or power tools will need specific training for each machine or power tool
  - Students working on robot assembly will need specific training such as battery spill cleanup etc.





#### Documenting Safety Incidents and Hazards

- Why Document An Incident?
  - Allows team to update safety conduct to prevent future incidents and injuries by reviewing and forming corrective actions.
  - Discuss at the next team meeting when an incident occurs so the whole team can learn from that experience



#### Documenting Safety Incidents and Hazards

- Ways to Document
  - Injury report forms

(OSHA's form 300 is a good example)

• Created a database with all the injuries from injury report forms

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## **Evaluate Safety Processes Each Year**

- The safety committee should look for common issues that occurred in the season and develop measures to prevent them from occurring in the future
- Regularly check the CDC website for most up-to-date Health recommendations
- Check out other teams safety programs to see what you can add to yours
- Ask the FIRST Safety Advisers or the UL Safety Judges at your competitions for things to add to your program





## **Team Website**

- We have sections on our team website dedicated to safety
  - Safety Outreach

http://team5401.org/safety-outreach/

• Safety Binder

http://team5401.org/safety-binder-2/

- COVID-19 Health and Safety Guidelines <u>http://team5401.org/covidhsg/</u>
- COVID-19 Safety Measures

http://team5401.org/covidhsg/



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# **Final Thoughts**

- Safety basics come before anything else
- Have a line of succession--train a Deputy Safety Captain
- Seek out teams noted for safety excellence and ask them for guidance
- Find a Safety Mentor for your team
  - Can be a safety professional or someone who is just well versed in safety practices and procedures of a shop/lab/factory setting

